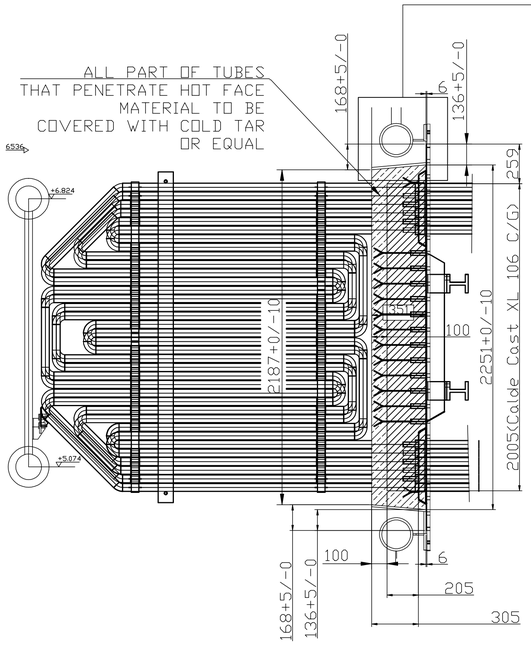
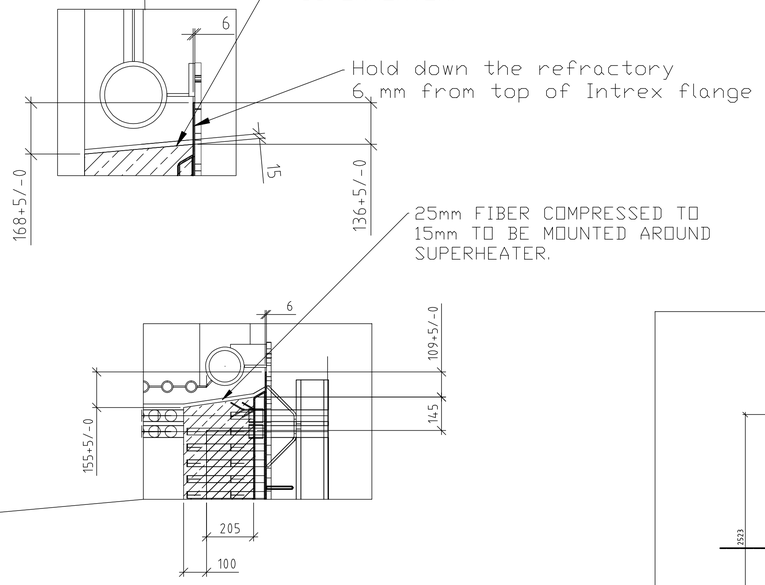
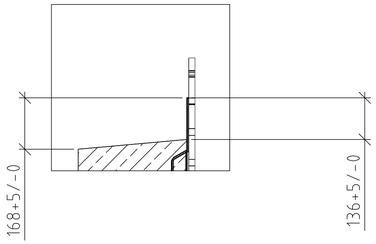
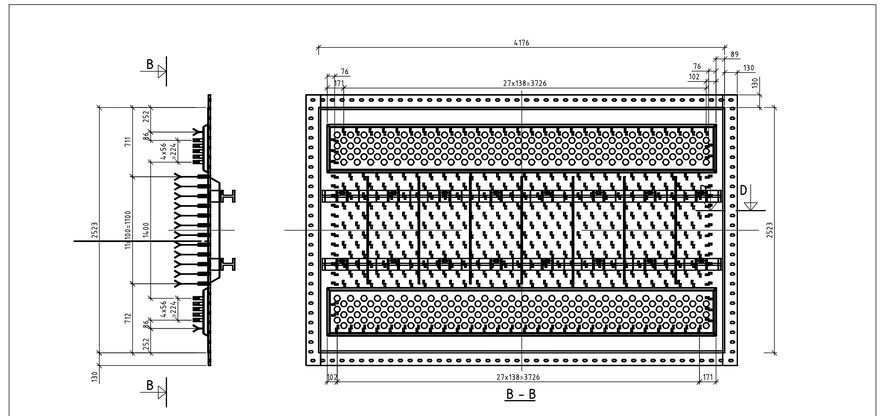
Date Data	Drawn Rys.	App'd Zatw.	Revision Rewizja	No. Nr.	Mark Oznacz.

ALL PART OF TUBES
THAT PENETRATE HOT FACE
MATERIAL TO BE
COVERED WITH COLD TAR
OR EQUAL

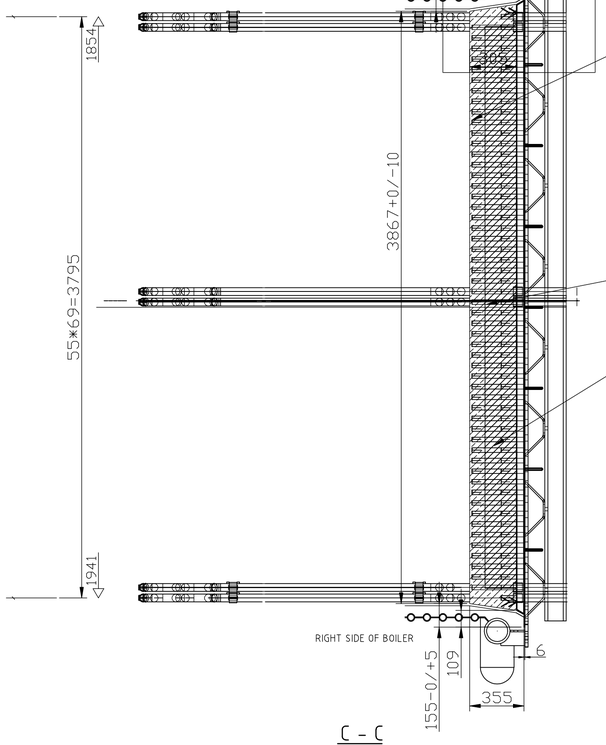








ANCHORS PLACEMENT SEE
FW DWG 953-FWHAH81++MTC1402
& FW DWG 953-FWHAJ8++MTC1402



C - C

CALDE FLOW LF 50 A

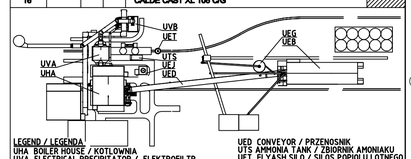
CASTED IN PANELS APPROX 600*600 WITH WORKJOINTS. A workjoint is a straight dry joint without any fiber.

ALL TUBES THAT PENETRATE HOTFACE MATERIAL TO BE WRAPPED WITH CF.PAPER OR COVERED WITH 2-3 mm COLD TAR

CALDE GUN XL 106C/G

BEFORE CASTING OF INTREXOPENING CHECK DIMENSIONS AGAINST SUPERHEATER

24			CALDE FLOW LF 50 A
16			CALDE CAST XL 106 C/G



LEGEND / LEGENDA
UHA BOILER HOUSE / KOTLOWNIA
UVA ELECTRICAL PRECIPITATOR / ELEKTROFILTR
UVB ID-FAN ROOM / POMIESZCZENIE WENTYLATORA SPALIN
UEB A-BARN / MAGAZYN A
UED CONVEYOR / PRZENOSNIK
UTS AMMONIA TANK / ZBIORNIK AMONIAKU
UET FLYASH SILO / SILOS POPIOLU LOTNEGO
UEJ OIL TANK / ZBIORNIK OLEJU
UEG AGRO-SILO / ZBIORNIK BIOMASY

FINAL
WERSJA FINALNA

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Client / Klient: GDF SUEZ

FOSTER WHEELER

Sub Contractor / Poddostawca: calderys REFRACTORY SOLUTIONS

Client / Klient	GDF SUEZ Energia Polska S.A.		
Project / Projekt	Polaniec Green Unit		
Main Assembly / Nazwa Projektu	CFB 158.3/135.1 kg/s, 127.5/19.5 bar, 535/535 °C		
Title / Tytul rys.	SUPERHEATER		
Dwg. size / Wielkosc rys.	A1	Date / Data	Work No. / Nr pracy: — Group No. / Nr grupy: —
Designed / Konstruował	Jörn	31.08.2011	Scale / Skala 1:20 (-) Weight / Ciezar kg
Sub. Checked / Podw. Sprawdził			Sub Contractor Dwg. No. / Nr rys. poddostawcy
Sub. Approved / Podw. Zatwierdził			
FW Checked / FW Sprawdził	SK	23.11.2011	KKS Dwg. No. / Nr rys. Dwg. KKS
FW Approved / FW Zatwierdził	AOK	23.11.2011	953-FWHBC++++-MTC5125

PLOT DATE, TIME: 23.11.2011, 15:39